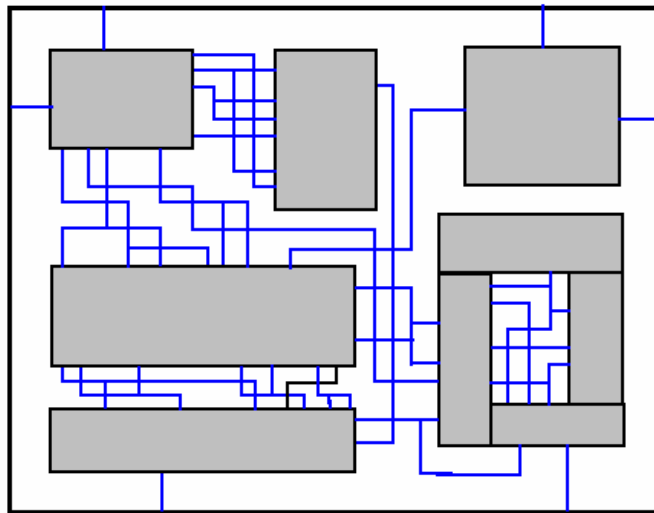
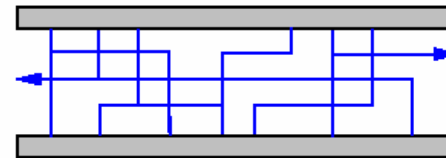


Unit 5E: Channel, Clock, and Power/Ground Routing

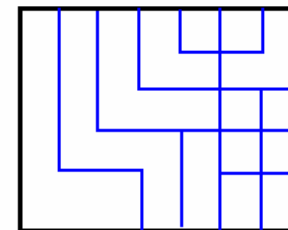
- Course contents
 - Channel routing
 - Clock routing
 - Power/ground routing
- Readings
 - Chapters 9.3 and 9.4



Detailed routing



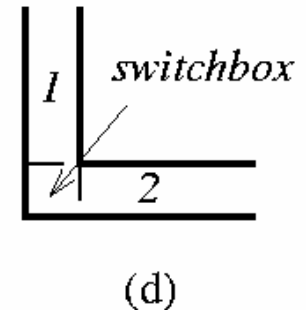
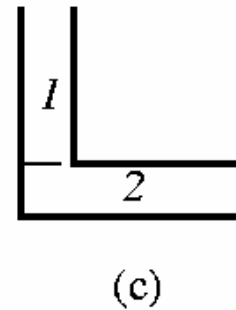
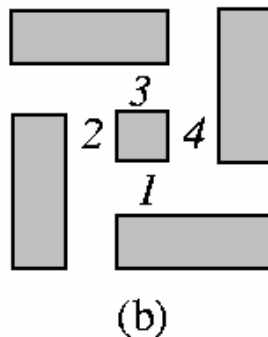
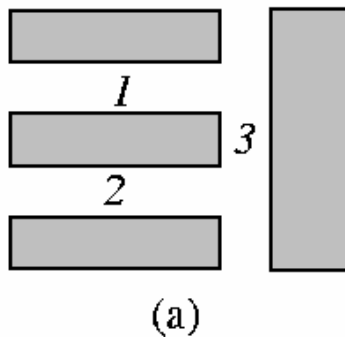
channel routing



switchbox routing

Order of Routing Regions and L-Channels

- (a) No conflicts in case of routing in the order of 1, 2, and 3.
- (b) No ordering is possible to avoid conflicts.
- (c) The situation of (b) can be resolved by using L-channels.
- (d) An L-channel can be decomposed into a channel and a switchbox.



Routing Considerations

- Number of terminals (two-terminal vs. multi-terminal nets)
- Net widths (power and ground vs. signal nets)
- Via restrictions (stacked vs. conventional vias)
- Boundary types (regular vs. irregular)
- Number of layers (two vs. three, more layers?)
- Net types (critical vs. non-critical nets)

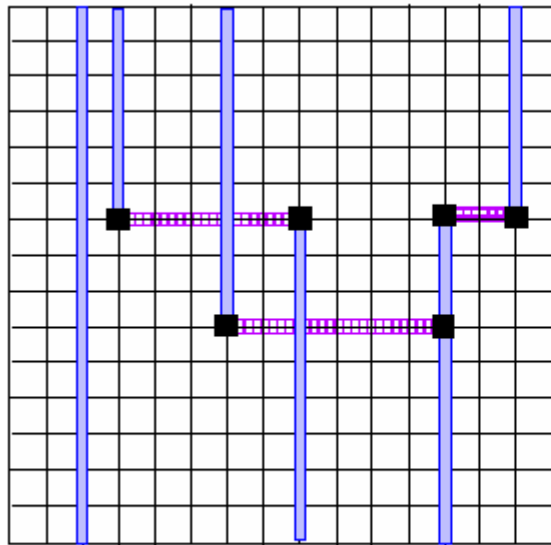
Routing Models

- **Grid-based model:**

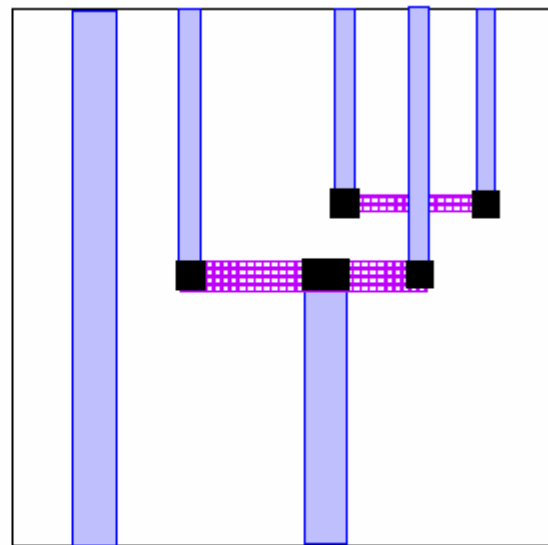
- A grid is super-imposed on the routing region.
- Wires follow paths along the grid lines.
- **Pitch**: distance between two grid lines.

- **Gridless model:**

- Any model that does not follow this “gridded” approach.



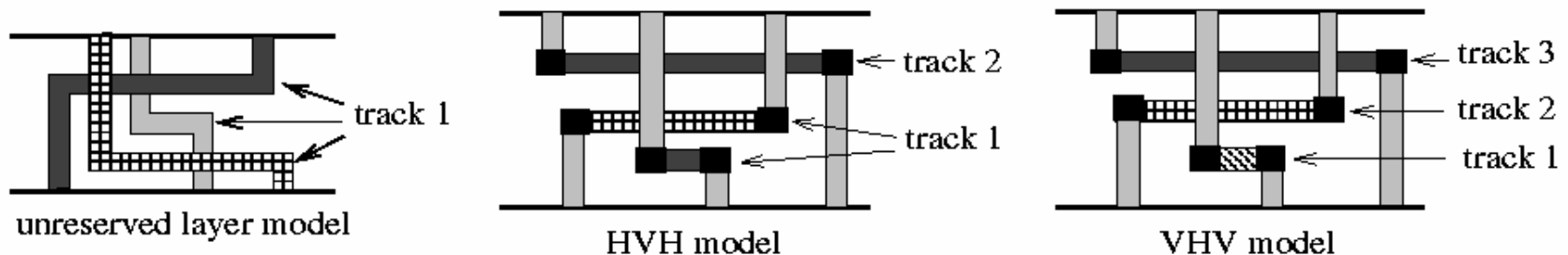
grid-based



gridless

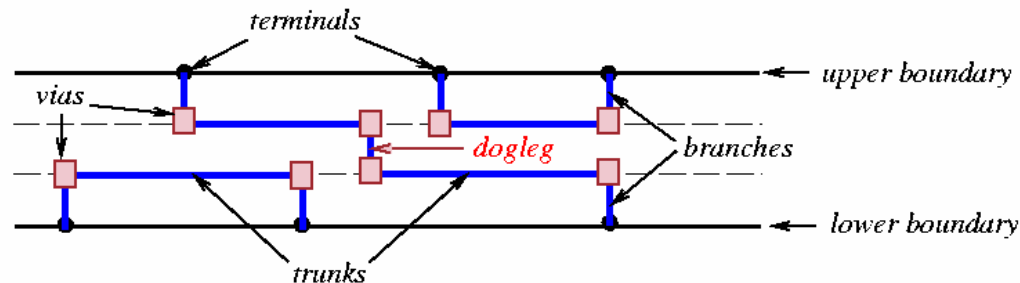
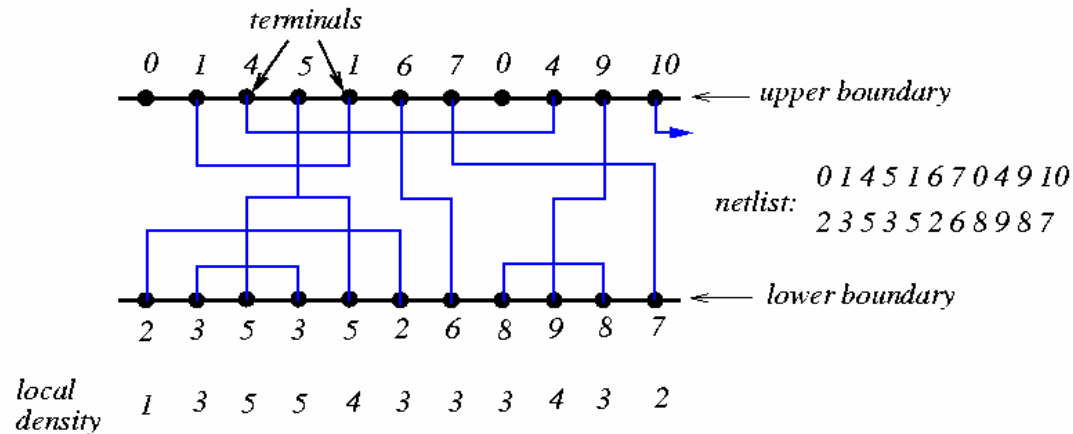
Models for Multi-Layer Routing

- **Unreserved layer model:** Any net segment is allowed to be placed in any layer.
- **Reserved layer model:** Certain type of segments are restricted to particular layer(s).
 - Two-layer: HV (horizontal-Vertical), VH
 - Three-layer: HVH, VHV



3 types of 3-layer models

Terminology for Channel Routing



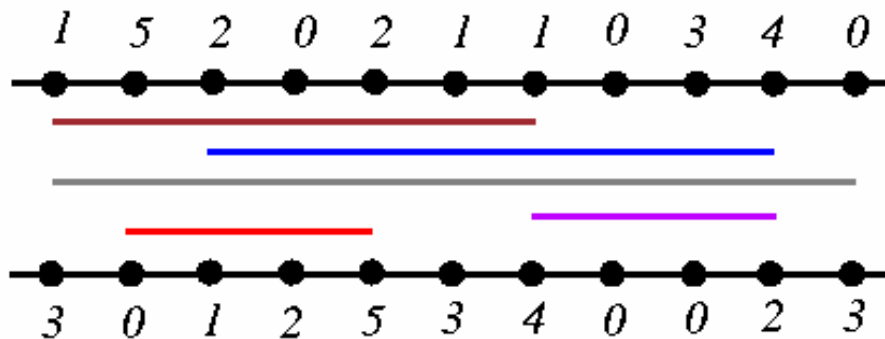
- Local density at column i , $d(i)$: total # of nets that crosses column i .
- **Channel density**: maximum local density
 - # of horizontal tracks required $\geq$ channel density.

Channel Routing Problem

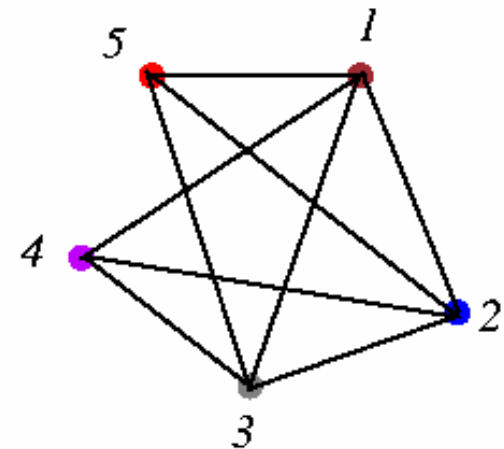
- **Assignments of horizontal segments of nets to tracks.**
- **Assignments of vertical segments to connect.**
 - horizontal segments of the same net in different tracks, and
 - the terminals of the net to horizontal segments of the net.
- **Horizontal and vertical constraints must not be violated.**
 - Horizontal constraints between two nets: the horizontal span of two nets overlaps each other.
 - Vertical constraints between two nets: there exists a column such that the terminal on top of the column belongs to one net and the terminal on bottom of the column belongs to another net.
- **Objective: Channel height is minimized** (i.e., channel area is minimized).

Horizontal Constraint Graph (HCG)

- HCG $G = (V, E)$ is **undirected** graph where
 - $V = \{v_i \mid v_i \text{ represents a net } n_i\}$
 - $E = \{(v_i, v_j) \mid \text{a horizontal constraint exists between } n_i \text{ and } n_j\}$.
- For graph G : vertices $\Leftrightarrow$ nets; edge $(i, j) \Leftrightarrow$ net i overlaps net j .

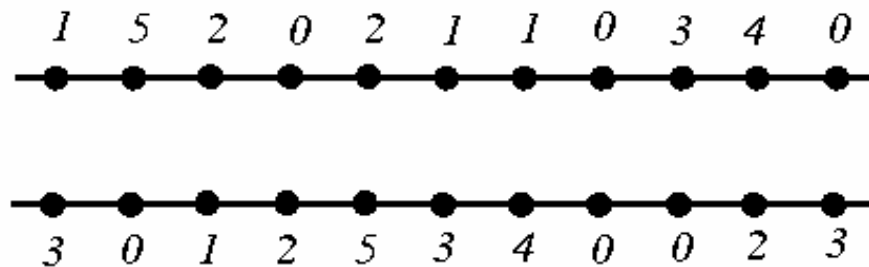


A routing problem and its HCG.

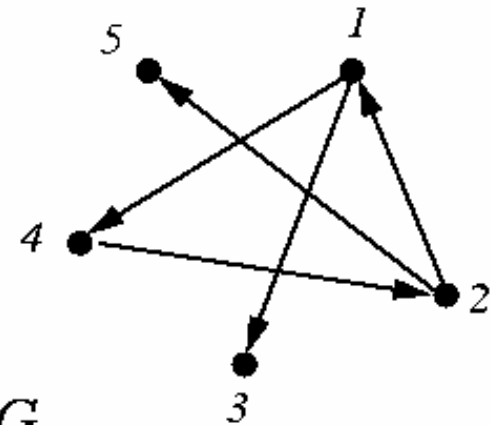


Vertical Constraint Graph (VCG)

- VCG $G = (V, E)$ is **directed** graph where
 - $V = \{v_i \mid v_i \text{ represents a net } n_i\}$
 - $E = \{(v_i, v_j) \mid \text{a vertical constraint exists between } n_i \text{ and } n_j\}$.
- For graph G : vertices $\Leftrightarrow$ nets; edge $i \rightarrow j \Leftrightarrow$ net i must be above net j .



A routing problem and its VCG.



2-L Channel Routing: Basic Left-Edge Algorithm

- Hashimoto & Stevens, “Wire routing by optimizing channel assignment within large apertures,” DAC-71.
- **No vertical constraint.**
- HV-layer model is used.
- **Doglegs are not allowed.**
- Treat each net as an interval.
- Intervals are sorted according to their left-end x-coordinates.
- Intervals (nets) are routed one-by-one according to the order.
- For a net, tracks are scanned from top to bottom, and the first track that can accommodate the net is assigned to the net.
- **Optimality: produces a routing solution with the minimum # of tracks (if no vertical constraint).**

Basic Left-Edge Algorithm

Algorithm: Basic_Left-Edge(U , $track[j]$)

U : set of unassigned intervals (nets) $I_1, \dots, I_n$;

$I_j = [s_j, e_j]$: interval j with left-end x-coordinate s_j and right-end e_j ;

$track[j]$: track to which net j is assigned.

1 **begin**

2 $U \leftarrow \{I_1, I_2, \dots, I_n\}$;

3 $t \leftarrow 0$;

4 **while** ($U \neq \emptyset$) **do**

5 $t \leftarrow t + 1$;

6 $watermark \leftarrow 0$;

7 **while** (there is an $I_j \in U$ s.t. $s_j > watermark$) **do**

8 Pick the interval $I_j \in U$ with $s_j > watermark$,
 nearest $watermark$;

9 $track[j] \leftarrow t$;

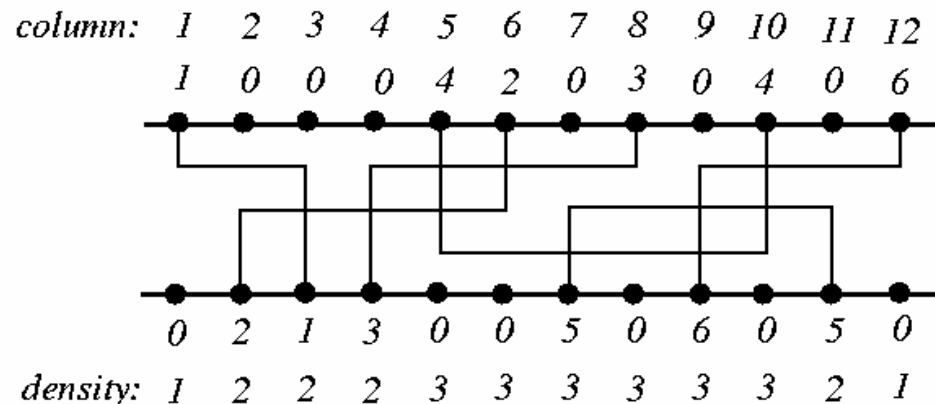
10 $watermark \leftarrow e_j$;

11 $U \leftarrow U - \{I_j\}$;

12 **end**

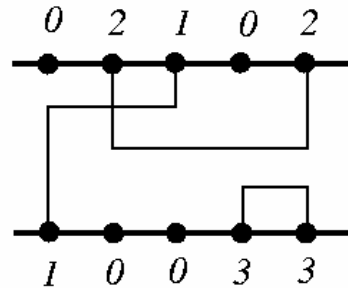
Basic Left-Edge Example

- $U = \{I_1, I_2, \dots, I_6\}$; $I_1 = [1, 3]$, $I_2 = [2, 6]$, $I_3 = [4, 8]$, $I_4 = [5, 10]$, $I_5 = [7, 11]$, $I_6 = [9, 12]$.
- $t = 1$:
 - Route I_1 : *watermark* = 3;
 - Route I_3 : *watermark* = 8;
 - Route I_6 : *watermark* = 12;
- $t = 2$:
 - Route I_2 : *watermark* = 6;
 - Route I_5 : *watermark* = 11;
- $t = 3$: Route I_4

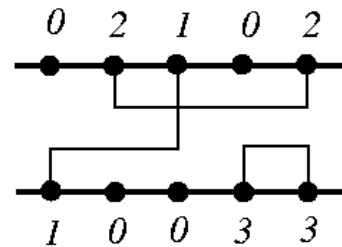


Basic Left-Edge Algorithm

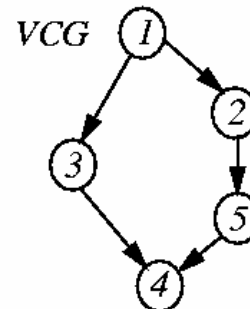
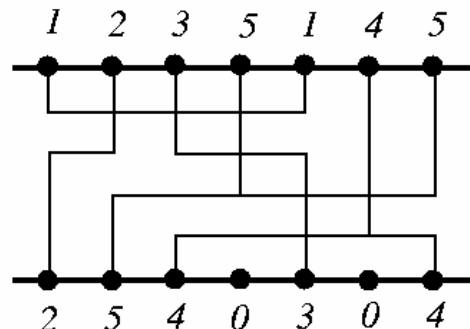
- If there is no vertical constraint, the basic left-edge algorithm is optimal.
- If there is any vertical constraint, the algorithm no longer guarantees optimal solution.



result from basic
left-edge algorithm
3 tracks



optimal routing: 2 tracks



Constrained Left-Edge Algorithm

Algorithm: Constrained_Left-Edge(U , $track[j]$)

U : set of unassigned intervals (nets) $I_1, \dots, I_n$;

$I_j = [s_j, e_j]$: interval j with left-end x-coordinate s_j and right-end e_j ;

$track[j]$: track to which net j is assigned.

1 **begin**

2 $U \leftarrow \{I_1, I_2, \dots, I_n\}$;

3 $t \leftarrow 0$;

4 **while** ($U \neq \emptyset$) **do**

5 $t \leftarrow t + 1$;

6 $watermark \leftarrow 0$;

7 **while** (there is an **unconstrained** $I_j \in U$ s.t. $s_j > watermark$) **do**

8 Pick the interval $I_j \in U$ that is unconstrained,
 with $s_j > watermark$, nearest $watermark$;

9 $track[j] \leftarrow t$;

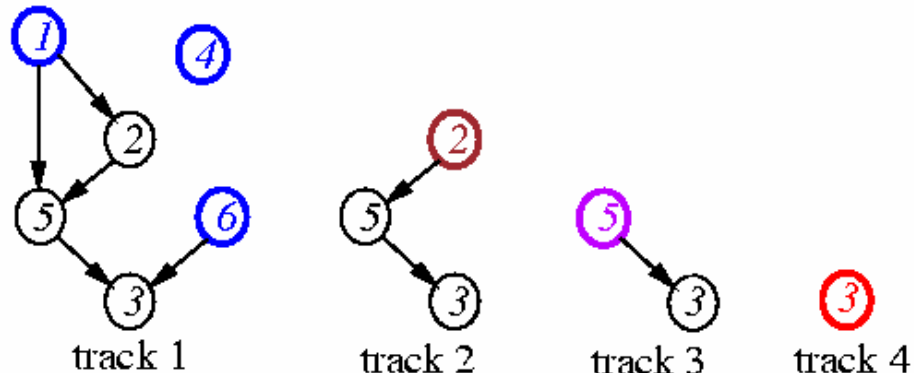
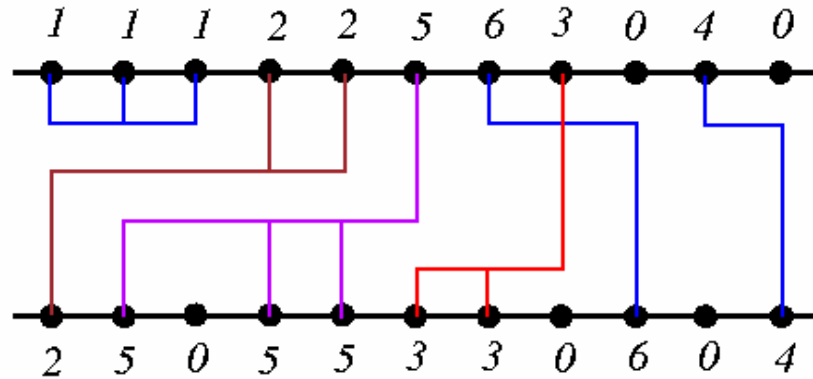
10 $watermark \leftarrow e_j$;

11 $U \leftarrow U - \{I_j\}$;

12 **end**

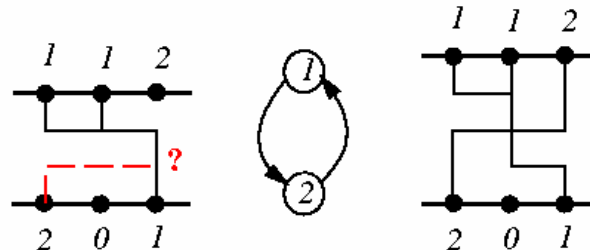
Constrained Left-Edge Example

- $I_1 = [1, 3]$, $I_2 = [1, 5]$, $I_3 = [6, 8]$, $I_4 = [10, 11]$, $I_5 = [2, 6]$, $I_6 = [7, 9]$.
- Track 1: Route I_1 (cannot route I_3); Route I_6 ; Route I_4 .
- Track 2: Route I_2 ; cannot route I_3 .
- Track 3: Route I_5 .
- Track 4: Route I_3 .

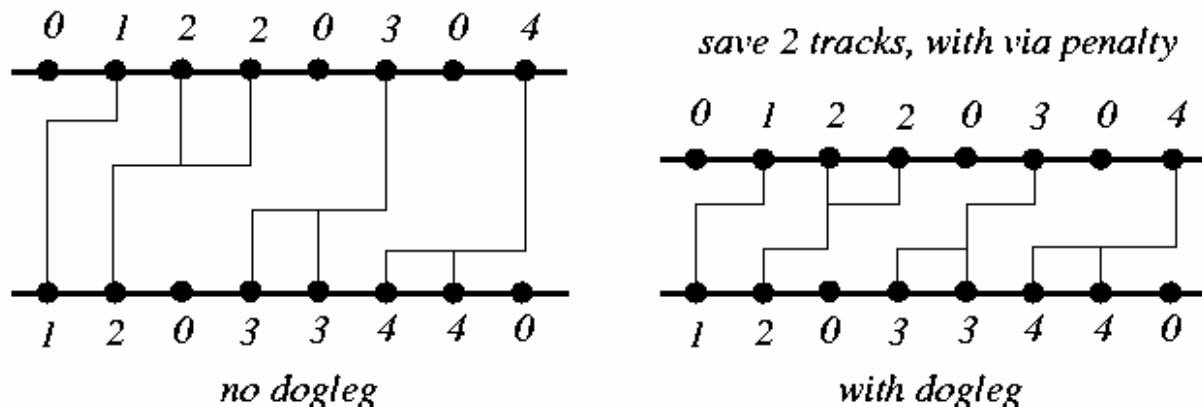


Dogleg Channel Router

- Deutch, "A dogleg channel router," 13rd DAC, 1976.
- **Drawback of Left-Edge:** cannot handle the cases with constraint cycles.
 - **Doglegs** are used to resolve constraint cycle.

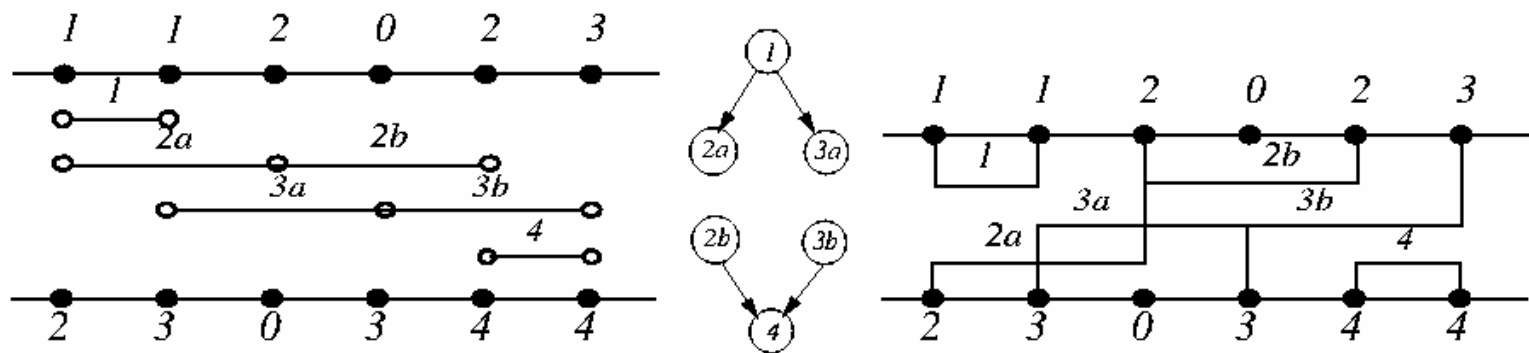


- **Drawback of Left-Edge:** the entire net is on a single track.
 - **Doglegs** are used to place parts of a net on different tracks to minimize channel height.
 - Might incur penalty for additional vias.



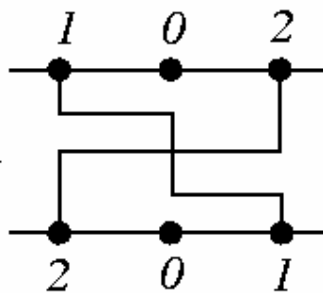
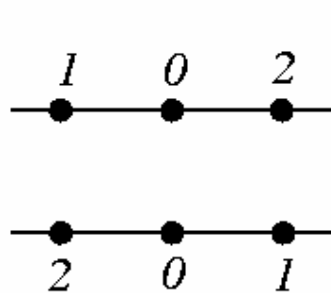
Dogleg Channel Router

- Each multi-terminal net is broken into a set of 2-terminal nets.
- Two parameters are used to control routing:
 - Range: Determine the # of consecutive 2-terminal subnets of the same net that can be placed on the same track.
 - Routing sequence: Specifies the starting position and the direction of routing along the channel.
- Modified Left-Edge Algorithm is applied to each subnet.



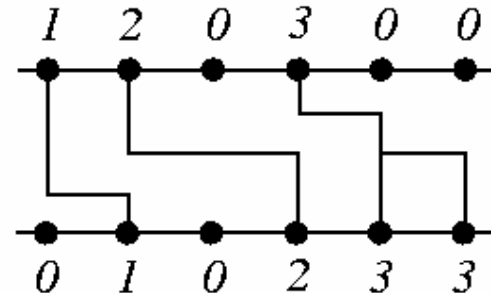
Restricted vs. Unrestricted Doglegging

- **Unrestricted doglegging:** Allow a dogleg even at a position where there is no pin.
- **Restricted doglegging:** Allow a dogleg only at a position where there is a pin belonging to that net.
- The dogleg channel router does not allow unrestricted doglegging.



dogleg channel router will fail!

Solution exists!



restricted doglegging

dogleg splits a net into subnets.

Robust Channel Router

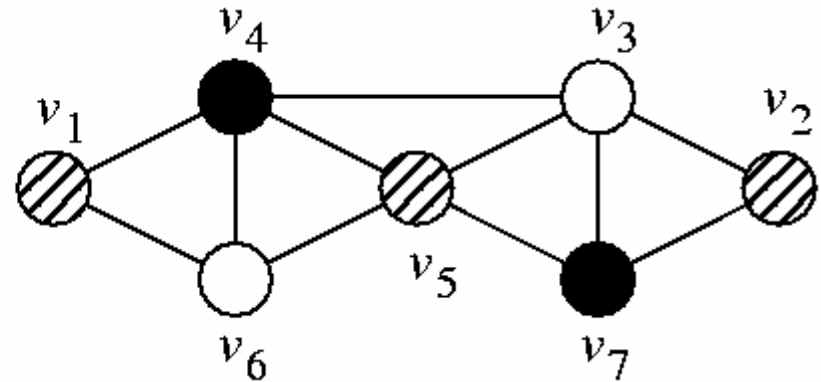
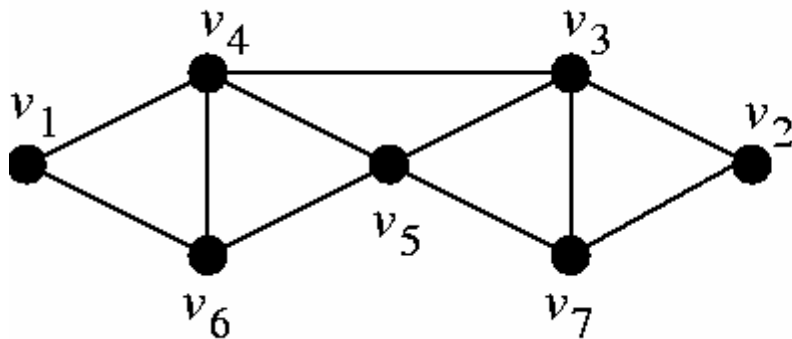
- Yoeli, “A robust channel router,” IEEE TCAD, 1991.
- Alternates between top and bottom tracks until the center is reached.
- The working side is called the *current side*.
- **Net weights** are used to guide the assignment of segments in a track, which
 - favor nets that contribute to the channel density;
 - favor nets with terminals at the current side;
 - penalize nets whose routing at the current side would cause vertical constraint violations.
- Allows unrestricted doglegs by rip-up and re-route.

Robust Channel Router

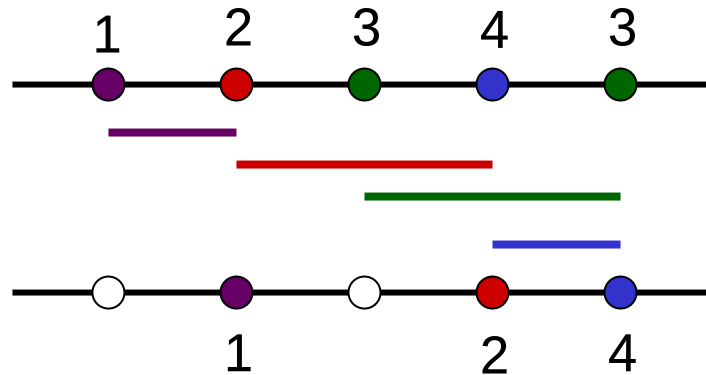
- Select the set of nets for the current side by solving the **maximum weighted independent set** problem for **interval graphs**.
 - NP-complete for general graphs, but can be solved efficiently for interval graphs using **dynamic programming**.
- Main ideas:
 - The interval for net i is denoted by $[x_{i_{min}}, x_{i_{max}}]$; its weight is w_i .
 - Process channel from left to right column; the optimal cost for position c is denoted by $\text{total}[c]$;
 - A net n with a rightmost terminal at position c is taken into the solution if $\text{total}[c - 1] < w_n + \text{total}[x_{n_{min}} - 1]$.
- Can apply maze routers to fix local congestion or to post-process the results. (Why not apply maze routers to channel routing directly??)

Interval Graphs

- There is a vertex for each interval.
- Vertices corresponding to overlapping intervals are connected by an edge.
- Solving the track assignment problem is equivalent to finding a **minimal vertex coloring** of the graph.



Weight Computation



$$d(1) = 1$$

$$d(2) = 2$$

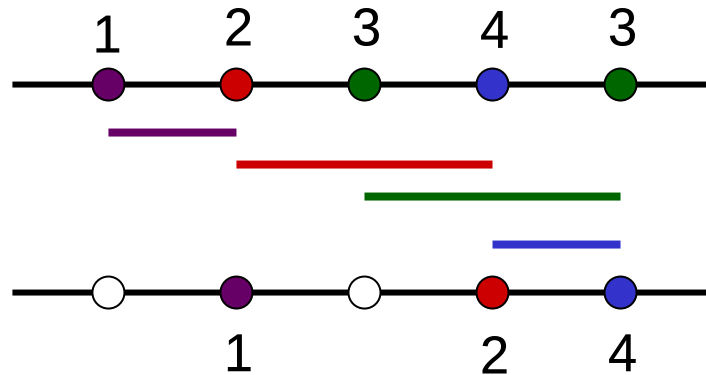
$$d(3) = 2$$

$$d(4) = 3 \text{ (nets 2, 3, 4)}$$

$$d(5) = 2$$

- Computation of the weight w_i for net i :
 1. favor nets that contribute to the channel density: add a large B to w_i .
 2. favor nets with current side terminals at column x : add $d(x)$ to w_i .
 3. penalize nets whose routing at the current side would cause vertical constraint violations: subtract $Kd(x)$ from w_i , $K = 5 \sim 10$.
- Assume $B = 1000$ and $K = 5$ in the 1st iteration (top side):
 - $w_1 = (0) + (1) + (-5 * 2) = -9$
 - Net 1 **does not** contribute to the channel density
 - **One** net 1 terminal on the top
 - Routing net 1 causes a vertical constraint from net 2 at column 2 whose density is **2**

Weight Computation (cont'd)



$$d(1) = 1$$

$$d(2) = 2$$

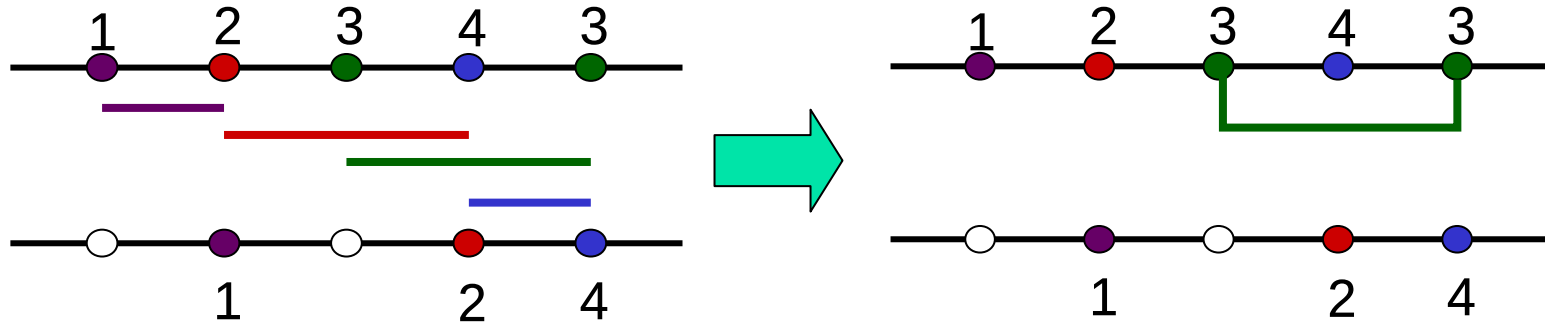
$$d(3) = 2$$

$$d(4) = 3 \text{ (nets 2, 3, 4)}$$

$$d(5) = 2$$

- Computation of the weight w_i for net i :
 1. favor nets that contribute to the channel density: add a large B to w_i .
 2. favor nets with current side terminals at column x : add $d(x)$ to w_i .
 3. penalize nets whose routing at the current side would cause vertical constraint violations: subtract $Kd(x)$ from w_i , $K = 5 \sim 10$.
- Assume $B = 1000$ and $K = 5$ in the 1st iteration (top side):
 - $w_1 = (0) + (1) + (-5 * 2) = -9$
 - $w_2 = (1000) + (2) + (-5 * 3) = 987$
 - $w_3 = (1000) + (2+2) + (0) = 1004$
 - $w_4 = (1000) + (3) + (-5 * 2) = 993$

Top-Row Net Selection

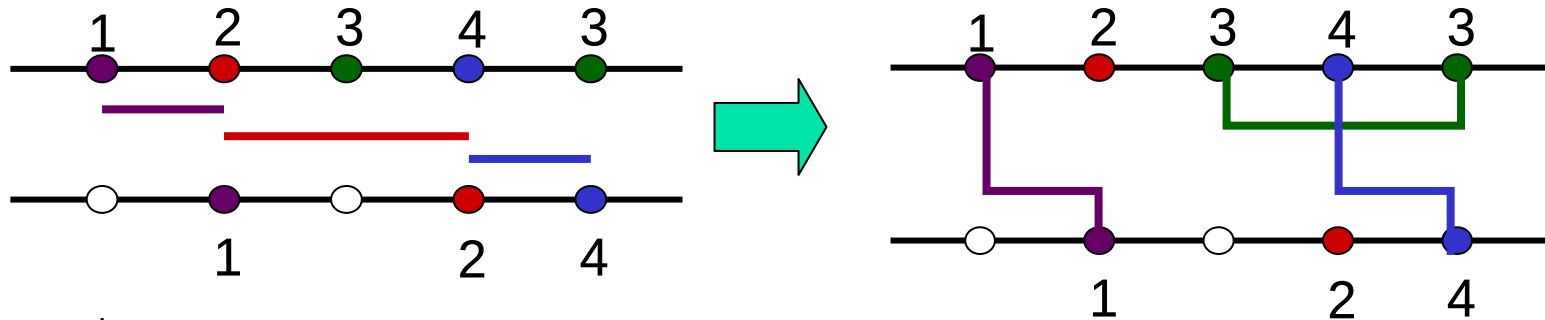


- $w_1 = -9$, $w_2 = 987$, $w_3 = 1004$, $w_4 = 993$.
- A net n with a rightmost terminal at position c is taken into the solution if: $\text{total}[c - 1] < w_n + \text{total}[x_{n_{min}} - 1]$.

$\text{total}[1] = 0$	$\text{selected_net}[1] = 0$
$\text{total}[2] = \max(0, 0-9) = 0$	$\text{selected_net}[2] = 0$
$\text{total}[3] = 0$	$\text{selected_net}[3] = 0$
$\text{total}[4] = \max(0, w_2 + \text{total}[1]) = 987$	$\text{selected_net}[4] = 2$
$\text{total}[5] = \max(987, 0+1004, 0+993) = 1004$	$\text{selected_net}[5] = 3$

- **Select nets backwards from right to left and with no horizontal constraints:** Only net 3 is selected for the top row. (Net 2 is not selected since it overlaps with net 3.)

Bottom-Row Net Selection

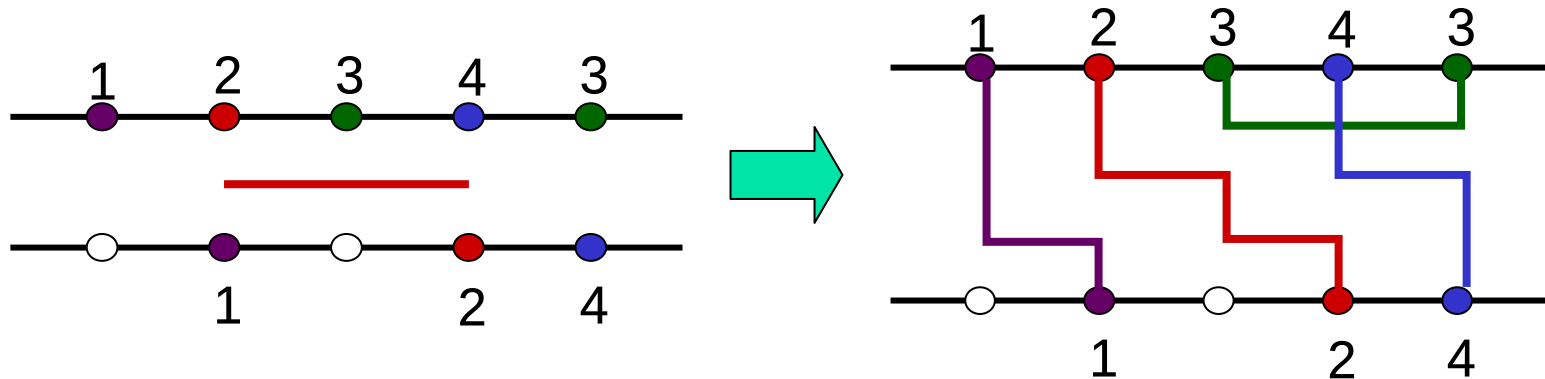


- 2nd iteration: bottom-row selection
 - $w_1 = (1000) + (2) + (0) = 1002$
 - $w_2 = (1000) + (2) + (-5 * 2) = 992$
 - $w_4 = (1000) + (1) + (-5 * 2) = 991$

total[1] = 0	selected_net[1] = 0
total[2] = max(0, 0+1002) = 1002	selected_net[2] = 1
total[3] = 1002	selected_net[3] = 0
total[4] = max(1002, 0+992) = 1002	selected_net[4] = 0
total[5] = max(1002, 1002+991) = 1993	selected_net[5] = 4

- Nets 4 and 1 are selected for the bottom row.

Maze Routing + Rip-up & Re-route



- 3rd iteration
 - Routing net 2 in the middle row leads to an infeasible solution.
 - Apply maze routing and rip-up and re-route nets 2 and 4 to fix the solution.

Robust Channel Router

```

robust_router (struct netlist  $N$ )
{
    set of int row;
    struct solution  $S$ ;
    int total[channel_width + 1], selected_net[channel_width];
    int top, height,  $c$ ,  $r$ ,  $i$ ;

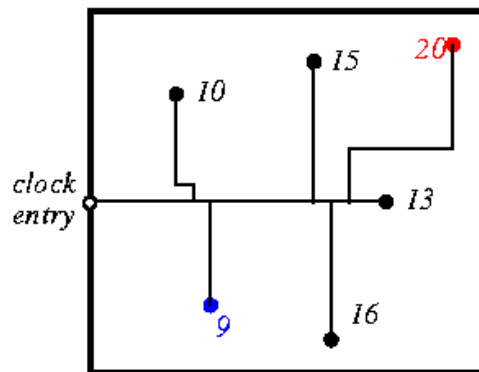
    top  $\leftarrow$  1;
    height  $\leftarrow$  density( $N$ );
    for ( $r \leftarrow 1$ ;  $r \leq$  height;  $r \leftarrow r + 1$ ) {
        for all "nets  $i$  in netlist  $N$ "
             $w_i \leftarrow$  compute_weight( $N$ , top);
        total[0]  $\leftarrow$  0;
        for ( $c \leftarrow 1$ ;  $c \leq$  channel_width;  $c \leftarrow c + 1$ ) {
            selected_net[ $c$ ]  $\leftarrow$  0;
            total[ $c$ ]  $\leftarrow$  total[ $c - 1$ ];
            if ("some net  $n$  has a top terminal at position  $c$ ")
                if ( $w_n + \text{total}[x_{n_{min}} - 1] > \text{total}[c]$ ) {
                    total[ $c$ ]  $\leftarrow w_n + \text{total}[x_{n_{min}} - 1]$ ;
                    selected_net[ $c$ ]  $\leftarrow n$ ;
                }
            if ("some net  $n$  has a bottom terminal at position  $c$ ")
                if ( $w_n + \text{total}[x_{n_{min}} - 1] > \text{total}[c]$ ) {
                    total[ $c$ ]  $\leftarrow w_n + \text{total}[x_{n_{min}} - 1]$ ;
                    selected_net[ $c$ ]  $\leftarrow n$ ;
                }
            /* if */
        } /* for */

        row  $\leftarrow \emptyset$ ;
         $c \leftarrow$  channel_width;
        while ( $c > 0$ )
            if (selected_net[ $c$ ]) {
                 $n \leftarrow$  selected_net[ $c$ ];
                row  $\leftarrow$  row  $\cup \{n\}$ ;
                 $c \leftarrow x_{n_{min}} - 1$ ;
            }
            else
                 $c \leftarrow c - 1$ ;
        solution  $\leftarrow$  solution  $\cup \{\text{row}\}$ ;
        top  $\leftarrow$  !top;
         $N \leftarrow$  " $N$  without the nets selected in row"
    } /* for */
    "apply maze routing to eliminate possible vertical constraint violations"
}

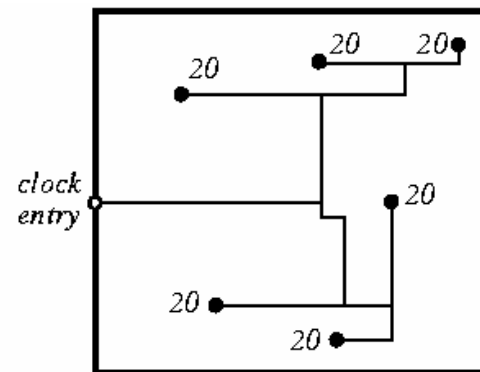
```

The Clock Routing Problem (CRP)

- Digital systems
 - **Synchronous systems:** Highly precised clock achieves communication and timing.
 - **Asynchronous systems:** Handshake protocol achieves the timing requirements of the system.
- **Clock skew** is defined as the difference in the minimum and the maximum arrival time of the clock.



$$\text{clock skew} = 20 - 9 = 11$$



$$\text{clock skew} = 0$$

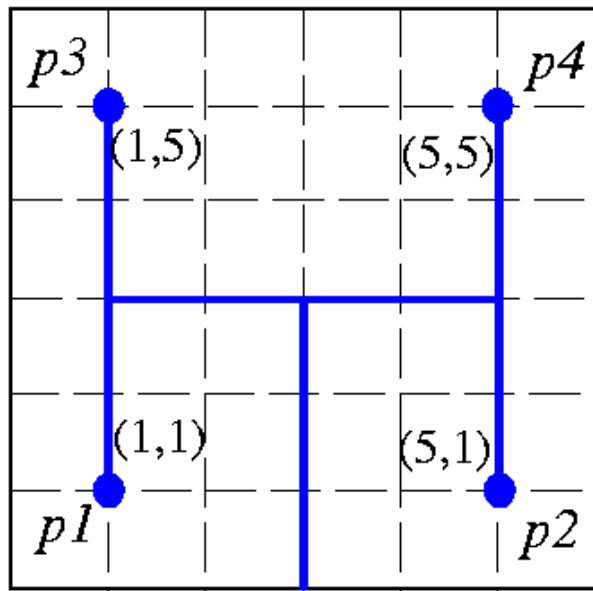
- **CRP:** Routing clock nets such that
 1. clock signals arrive simultaneously
 2. clock delay is minimized
 - Other issues: total wirelength, power consumption, etc

Clock Routing Problem

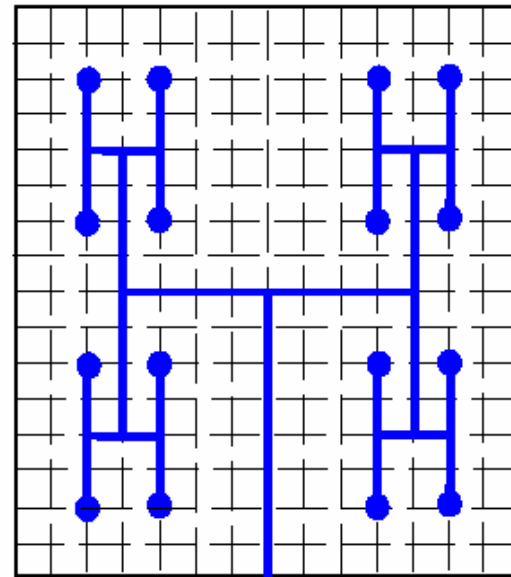
- Given the routing plane and a set of points $P = \{p_1, p_2, \dots, p_n\}$ within the plane and clock entry point p_0 on the boundary of the plane, the **Clock Routing Problem (CRP)** is to interconnect each $p_i \in P$ such that $\max_{i, j \in P} |t(0, i) - t(0, j)|$ and $\max_{i \in P} t(0, i)$ are both minimized.
- Pathlength-based approaches
 1. *H-tree*: Dhar, Franklin, Wang, ICCD-84; Fisher & Kung, 1982.
Geometric matching: Cong, Kahng, Robins, DAC-91.
- RC-delay based approaches:
 1. Exact zero skew: Tasy, ICCAD-91.
 2. Lagrangian relaxation: Chen, Chang, Wong, DAC-96.

H-Tree Based Algorithm

- *H*-tree: Dhar, Franklin, Wang, “Reduction of clock delays in VLSI structure,” ICCD-84.



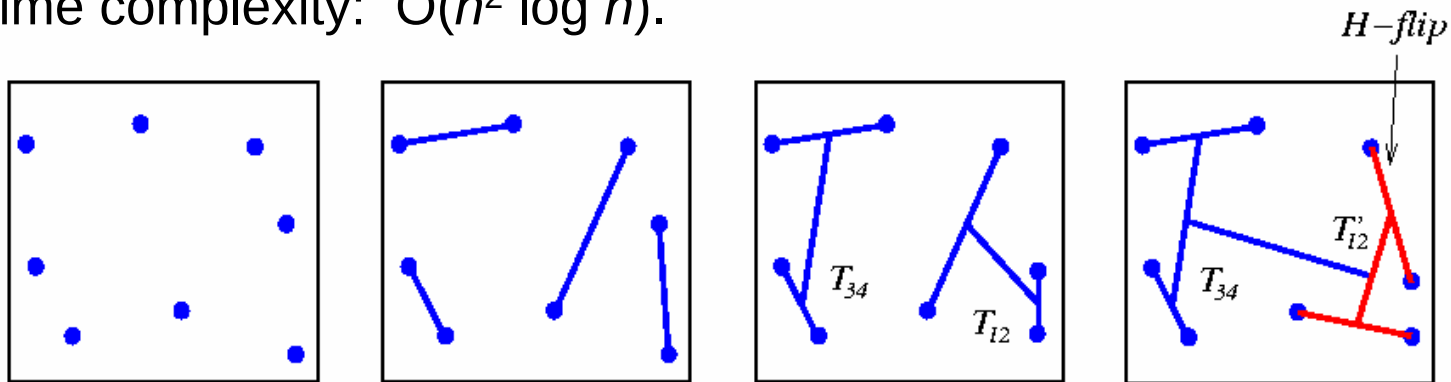
$p0 (3, 0)$
H-tree over 4 points



H-tree over 16 points

The Geometric Matching Algorithm

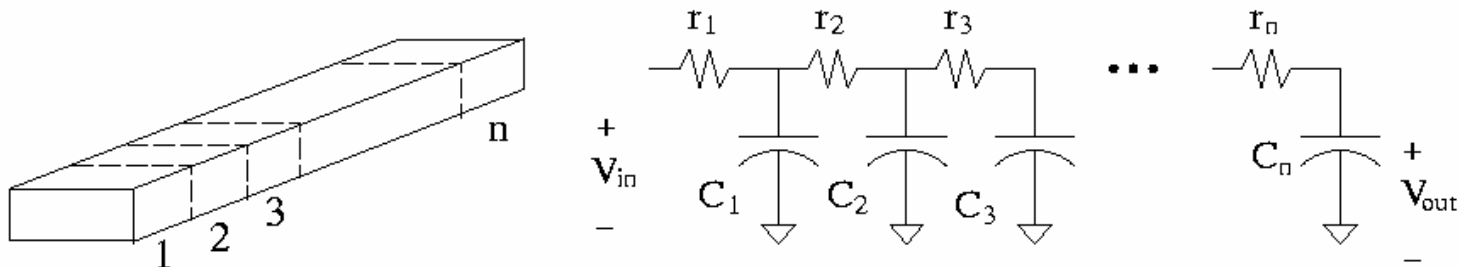
- Cong, Kahng, Robins, “Matching based models for high-performance clock routing,” IEEE TCAD, 1993.
- Clock pins are represented as n nodes in the clock tree ($n = 2^k$).
- Each node is a tree itself with clock entry point being node itself.
- The minimum cost matching on n points yields $n/2$ segments.
- The clock entry point in each subtree of two nodes is the point on the segment such that length of both sides is same.
- Above steps are repeated for each segment.
- Apply H -flipping to further reduce clock skew (and to handle edges intersection).
- Time complexity: $O(n^2 \log n)$.



Elmore Delay: Nonlinear Delay Model

- Parasitic resistance and capacitance start to dominate delay in deep submicron wires.
- Resistor r_i must charge all downstream capacitors.
- **Elmore delay**: Delay can be approximated as sum of sections: resistance $\times$ downstream capacitance.

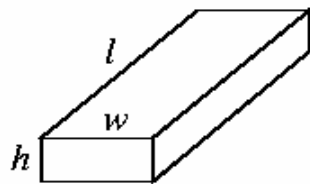
$$\delta = \sum_{i=1}^n \left(r_i \sum_{k=i}^n c_k \right) = \sum_{i=1}^n r_i (n - i + 1) c = \frac{n(n+1)}{2} r c.$$



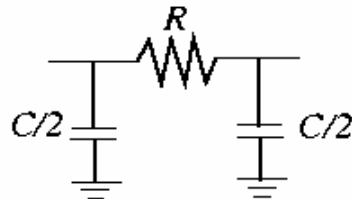
- Delay grows as **square** of wire length.

Wire Models

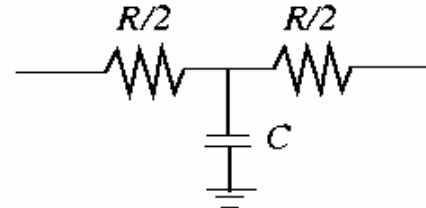
- Lumped circuit approximations for distributed RC lines: **π -model** (most popular), *T*-model, *L*-model.



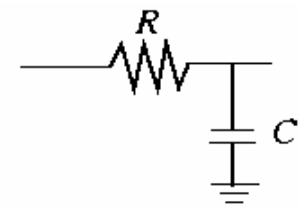
a lumped wire



π -model



T-model



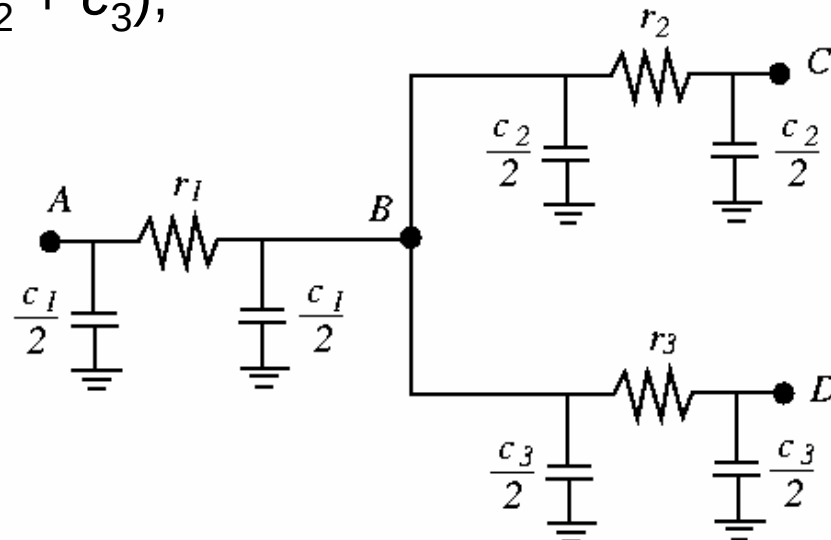
L-model

- π -model: If no capacitive loads for C and D ,

$$A \text{ to } B: \delta_{AB} = r_1 (c_1/2 + c_2 + c_3);$$

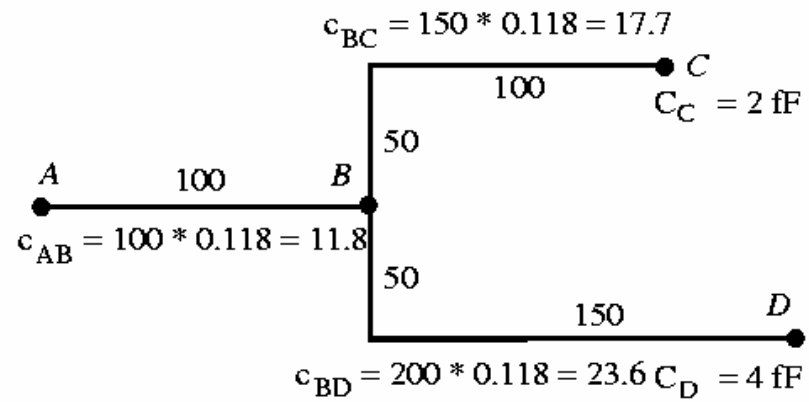
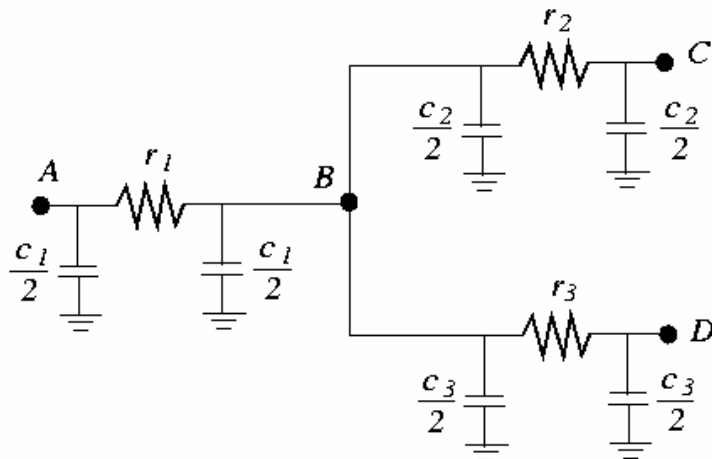
$$B \text{ to } C: \delta_{BC} = r_2 (c_2/2);$$

$$B \text{ to } D: \delta_{BD} = r_3 (c_3/2).$$



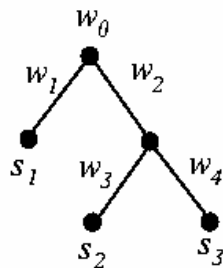
Example Elmore Delay Computation

- 0.18 μm technology.: unit resistance $\bar{r} = 0.075 \Omega / \mu m$; unit capacitance $\bar{c} = 0.118 fF / \mu m$.
 - Assume $C_C = 2 fF$, $C_D = 4 fF$.
 - $\delta_{BC} = r_{BC} (c_{BC} / 2 + C_C) = 0.075 \times 150 (17.7/2 + 2) = 120 fs$
 - $\delta_{BD} = r_{BD} (c_{BD} / 2 + C_D) = 0.075 \times 200 (23.6/2 + 4) = 240 fs$
 - $\delta_{AB} = r_{AB} (c_{AB}/2 + C_B) = 0.075 \times 100 (11.8/2 + 17.7 + 2 + 23.6 + 4) = 400 fs$
 - Critical path delay: $\delta_{AB} + \delta_{BD} = 640 fs$.

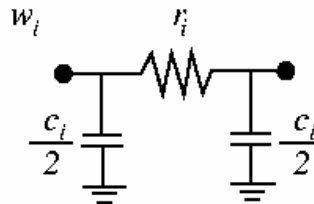


Delay Calculation for a Clock Tree

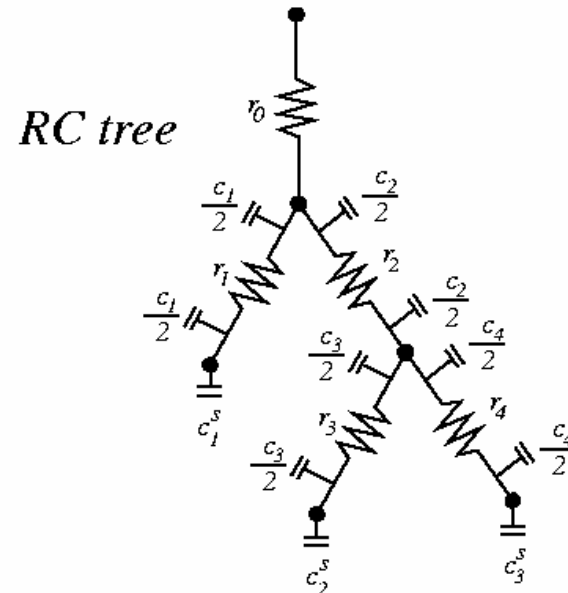
- Let T be an RC tree with points $P = \{p_1, p_2, \dots, p_n\}$, c_i the capacitance of p_i , r_i the resistance of the edge between p_i and its immediate predecessor.
- The subtree capacitance at node i is given as $C_i = c_i + \sum_{j \in S_i} C_j$, where S_i is the set of all the immediate successors of p_i .
- Let $\delta(i, j)$ be the path between p_i and p_j , excluding p_i and including p_j .
- The delay between two nodes i and j is $t_{ij} = \sum_{j \in \delta(i, j)} r_j C_j$.
- $t_{03} = r_0 (c_1 + c_2 + c_3 + c_4 + c_1^s + c_2^s + c_3^s) + r_2 (c_2/2 + c_3 + c_4 + c_2^s + c_3^s) + r_4 (c_4/2 + c_3^s)$.



clock tree



delay model



Exact Zero Skew Algorithm

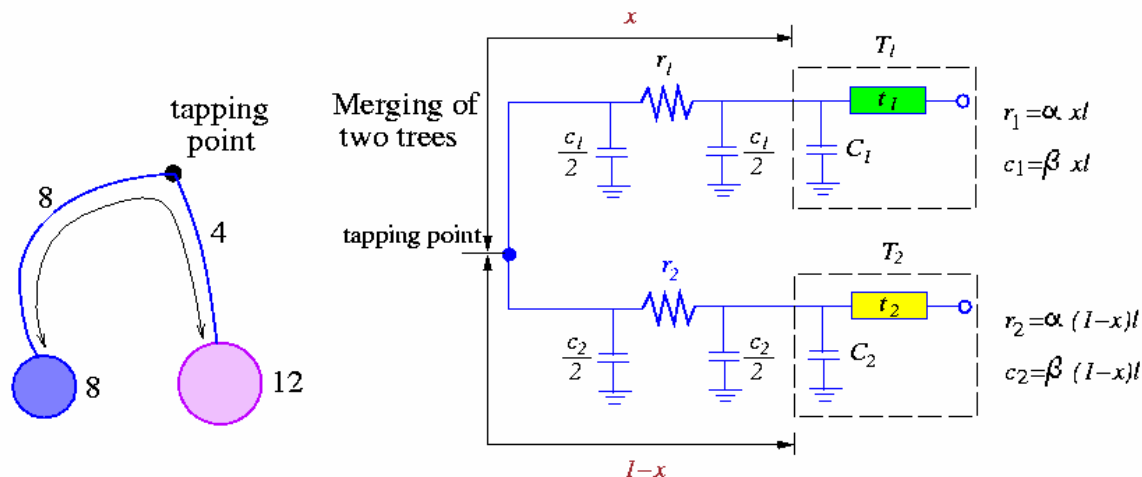
- Tasy, “Exact zero skew algorithm,” ICCAD-91.
- To ensure the delay from the **tapping point** to leaf nodes of subtrees T_1 and T_2 being equal, it requires that

$$r_1 (c_1/2 + C_1) + t_1 = r_2 (c_2/2 + C_2) + t_2.$$

- Solving the above equation, we have

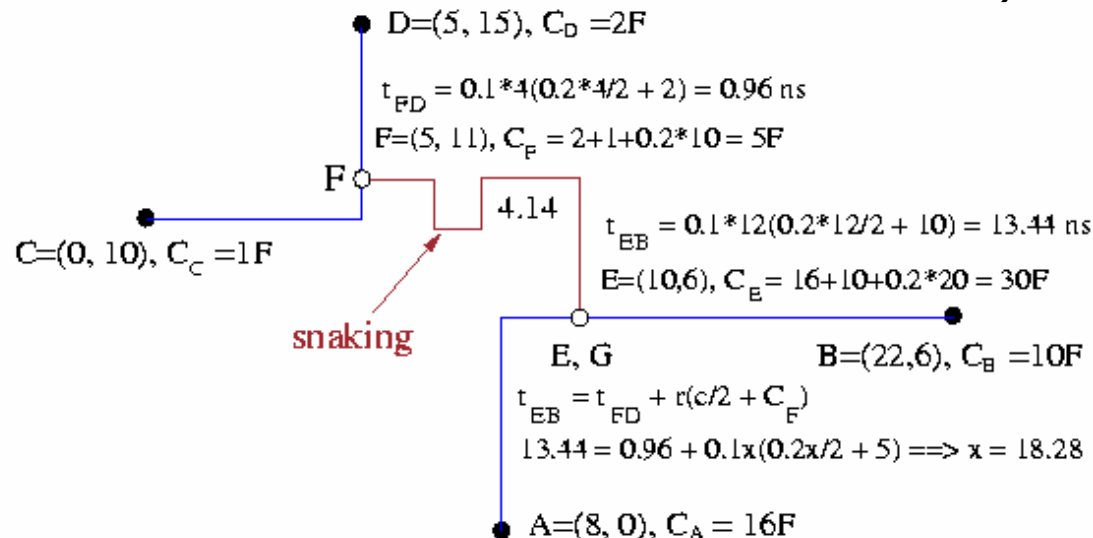
$$x = \frac{(t_2 - t_1) + \alpha l \left(C_2 + \frac{\beta l}{2} \right)}{\alpha l (\beta l + C_1 + C_2)},$$

where α and β are the per unit values of resistance and capacitance, l the length of the interconnecting wire, $r_1 = \alpha x l$, $c_1 = \beta x l$, $r_2 = \alpha (1 - x) l$, $c_2 = \beta (1 - x) l$.



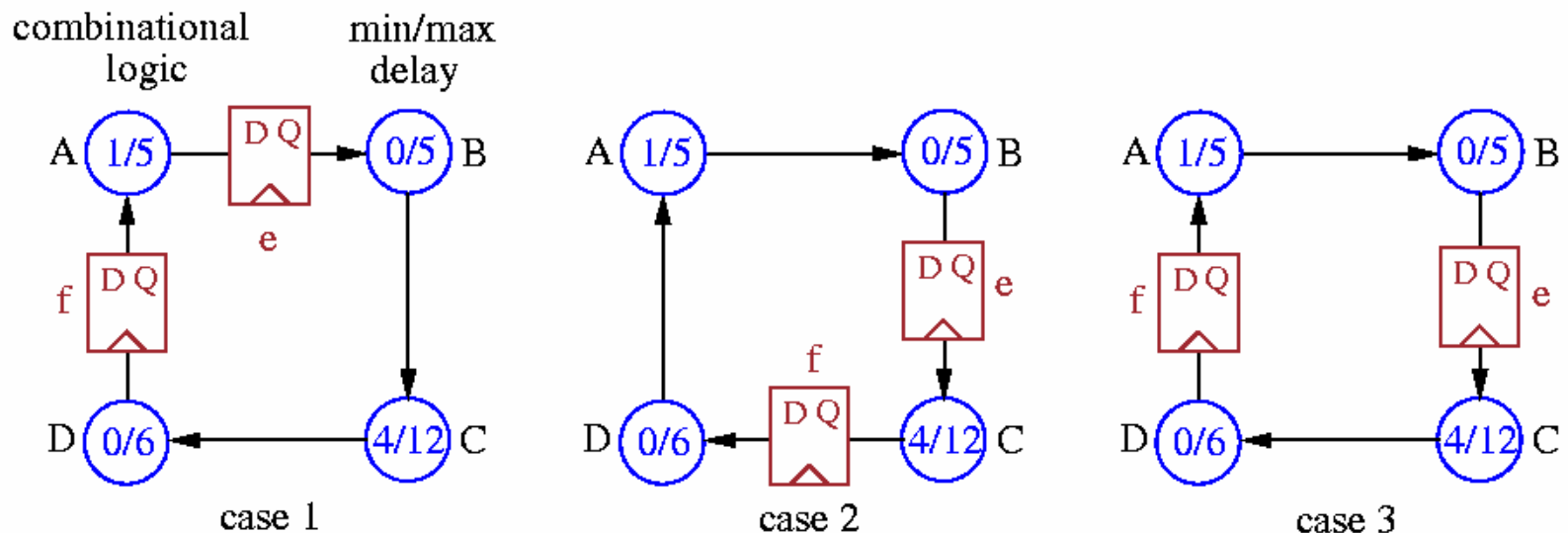
Zero-Skew Computation

- **Balance delays:** $r_1(c_1/2 + C_1) + t_1 = r_2(c_2/2 + C_2) + t_2$.
- **Compute tapping points** $x = \frac{(t_2 - t_1) + \alpha l \left(C_2 + \frac{\beta l}{2}\right)}{\alpha l(\beta l + C_1 + C_2)}$, $\chi(\beta)$: per unit values of resistance (capacitance); l : length of the wire;
 $r_1 = \beta x l$, $c_1 = \beta x l$; $r_2 = \alpha(1 - x) l$, $c_2 = \beta(1 - x) l$.
- If $x \notin [0, 1]$, we need **snaking** to find the tapping point.
- Exp: $\alpha = 0.1 \Omega / \text{unit}$, $\beta = 0.2 F / \text{unit}$. (Find tapping points E for A and B , F for C and D , and G for E and F .)



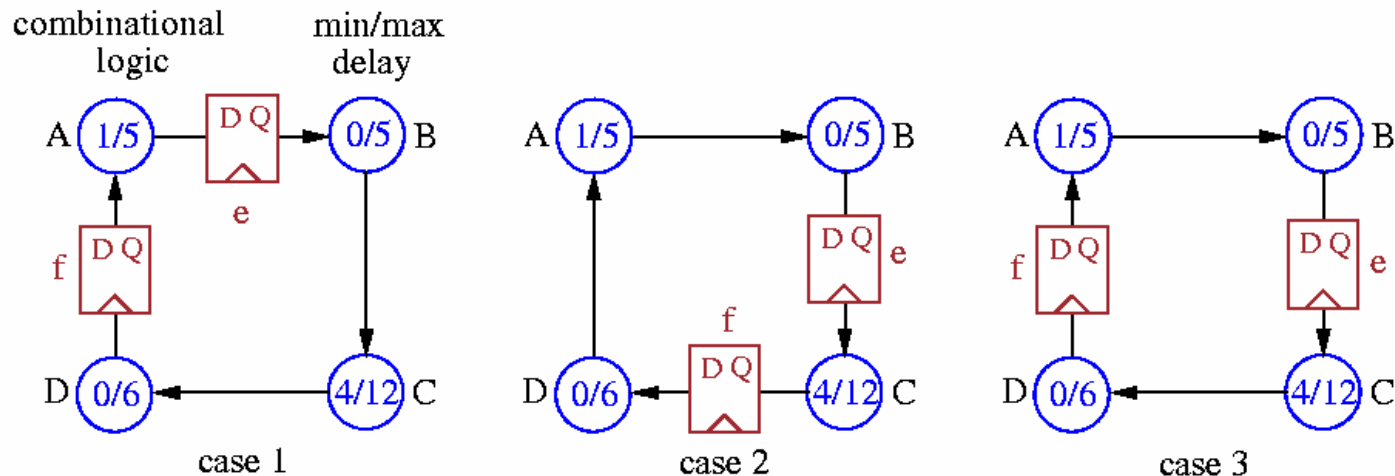
Simultaneous Retiming and Clock Skew Scheduling

- Liu, Papaefthymiou, Friedman: Simultaneous retiming and **useful clock skew** scheduling can further reduce clock period, DAC-99.
- Case 1
 - Zero clock skew: clock period $\phi = 23\tau$.
 - Schedule e 4τ earlier than f : clock period $\phi = 19\tau$.



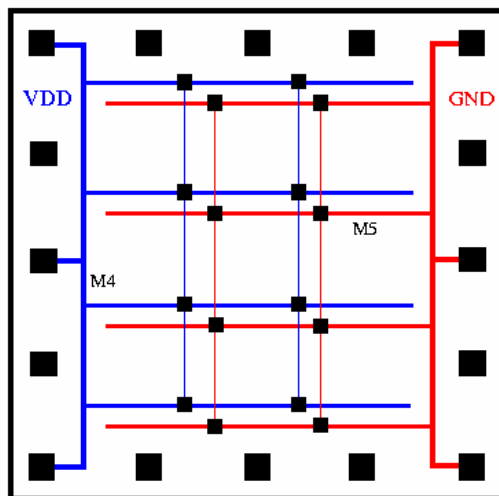
Retiming and Clock Skew Scheduling

- Case 1
 - Zero clock skew: clock period $\phi = 23\tau$.
 - Schedule e 4τ earlier than f : clock period $\phi = 19\tau$.
- Case 2
 - Zero clock skew: clock period $\phi = 16\tau$.
 - Schedule f 1τ earlier than e : clock period $\phi = 15\tau$.
- Case 3: **optimal effective clock period? No!! Optimal case?**
 - Zero clock skew: clock period $\phi = 18\tau$.
 - Schedule e 4τ earlier than f : clock period $\phi = 14\tau$.

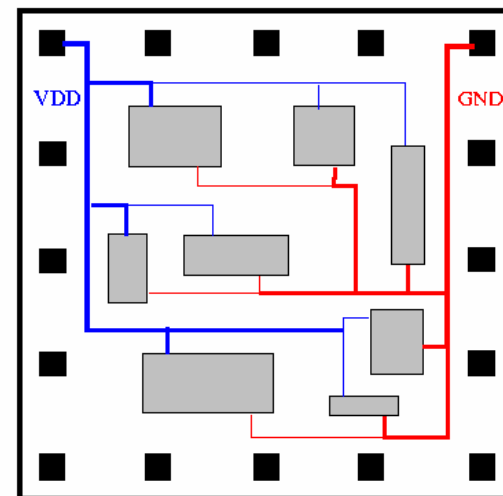


Power/Ground Routing

- Are usually laid out entirely on metal layers for smaller parasitics.
- Two steps:
 1. **Construction of interconnection topology:** non-crossing power, ground trees.
 2. **Determination of wire widths:** prevent metal migration, keep voltage (IR) drop small, widen wires for more power-consuming modules and higher density current (1.5 mA per μ m width for Al). (So area metric?)



grids



interdigitated trees